





# **DONIT**<sup>®</sup> Sealing technologies

As a leader in gaskets, gasket sheets, and advanced sealing technologies, we offer the optimum solution with a perfect fit for your most challenging sealing requirements. Backed by decades of excellence in understanding of sealing problems, extensive know-how in application engineering, and consistent manufacturing of reliable high quality products, we are in position to respond quickly and efficiently to your inquiry.

## WE ARE A TRUE PARTNER FOR YOUR SUCCESS

With a wide experience in problem-solving and unshaken commitment to high quality standards, we are dedicated to provide you the best service and products. In addition, through customer-driven innovation, our strong R&D team is qualified to successfully design the adequate sealing solution.

Our customer satisfaction rests upon four pillars:

- Complete production chain and international sales network
- Quality assurance and safety
- Application engineering
- Technical training courses and seminars

# **THE DONIT® PHILOSOPHY**

Our philosophy is based on building long-term business relationship with our customers that extends across many sectors of industries. Customer satisfaction is our driving-force which is attained through the constant supply of reliable and high quality products embracing product improvement and support.

DONIT<sup>®</sup> gasket sheets and sealing solutions are high quality products which have received several industrial quality approvals. Our products support the environmental legislation without compromising their sealing performance.

## **EMPLOYEES**

#### Over 200 employees dedicated to you:

We strive for permanent professional and personal growth. We promote teamwork and diversity.

# Our international team supports you regardless of your geographical location.

## 80% - Secondary school / technical school or lower

18% - Bachelor or equivalent

2% - Doctoral or equivalent

## **CERTIFIED QUALITY**

We assure high quality, environmentally friendly products to our customers. Quality and care for the environment is embedded in both our minds and our organization.

Care for the environment is embedded in our tradition. DONIT TESNIT d.o.o. is certified by international ISO 9001 and ISO 14001 standards.



We also ensure that product quality and safety are in accordance with a number of widely recognized international standards such as:

DVGW (DIN 3535-6, VP 401), SVGW (DIN 3535-6), ELL, DVGW W270, BAM, WRAS, TA-Luft (VDI 2440), API 6FA / API 607, ISO 10497, ABS, DNV GL

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DONIFLON<sup>®</sup> 900E

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DONIFLON® 900E is an ePTFE gasket sheet manufactured by hot-expansion of 100% virgin PTFE, with fibrilised isotropic structure. It has outstanding chemical resistance to various media, except molten alkali metals. Its excellent compressibility enables very good adaptability to pressure sensitive connections of ceramic, glass, plastic-lined pipes or uneven flanges. It is recommended for pharmaceutical and food industries.



#### **TECHNICAL DATA** Typical values for 2 mm thickness

Density	DIN 28090-2	g/cm³	0.8
Compressibility	ASTM F36J	%	55
Recovery	ASTM F36J	%	12
Tensile strength	ASTM F152	MPa	32
Stress resistance	DIN 52913		
30 MPa, 16 h, 150 °C		MPa	16
Specific leak rate	DIN 3535-6	mg/(s⋅m)	0.002
pH range			0-14
Operating conditions			
Minimum temperature		°C/°F	-200/-328
Maximum temperature		°C/°F	260/500
Pressure		bar/psi	100/1450

#### **P-T DIAGRAM**

EN 1514-1, Type IBC, PN 40, DIN 28091-2 / 3.8, 2.0 mm



- General suitability Under common installation practices and chemical compatibility.
- Conditional suitability Appropriate measures ensure maximum performance for joint design and gasket installation. Technical consultation is recommended. Limited suitability - Technical consultation is mandatory.

P-T diagram indicates the maximum permissible combination of internal pressure and service temperature which can be simultaneously applied for a given gasket's thickness, size and tightness class. Given the wide variety of gasket applications and service conditions, these values should only be regarded as a guidance for the proper gasket assembly. In general, thinner gaskets exhibit better P-T properties.

#### Standard dimension of sheets

#### Size (mm): 1500 x 1500 Thickness (mm): 0.5 | 1.0 | 1.5 | 2.0 | 3.0 | 4.0 | 5.0 | 6.0Other sizes and thicknesses available on request.

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Acetamide	+	Dioxane	+	Oleic acid
Acetic acid, 10%	+	Diphyl (Dowtherm A)	+	Oleum (Sulfuric acid, fuming)
Acetic acid, 100% (Glacial)	+	Esters	+	Oxalic acid
Acetone		Ethane (gas)	÷.	Oxygen (gas)
Acetonitrile	1	Ethers	÷	Palmitic acid
	-	Ethyl acetate	÷	Paraffin oil
Acid chloridos	Ŧ	Ethyl alcohol (Ethanol)	-	Pontono
Acid chiorides	-	Ethyl adonot (Ethanot)	-	Pendale
Acrylic acid	*		•	Perchloroethylene
Acrylonitrile	+	Ethyl chloride [gas]	+	Petroleum (Crude oil)
Adipic acid	+	Ethylene (gas)	+	Phenol (Carbolic acid)
Air (gas)	+	Ethylene glycol	+	Phosphoric acid, 40%
Alcohols	+	Formaldehyde (Formalin)	+	Phosphoric acid, 85%
Aldehydes	+	Formamide	+	Phthalic acid
Alum	+	Formic acid, 10%	+	Potassium acetate
Aluminium acetate	+	Formic acid, 85%	+	Potassium bicarbonate
Aluminium chlorate	+	Formic acid, 100%	+	Potassium carbonate
Aluminium chloride	+	Freon-12 (R-12)	+	Potassium chloride
Aluminium sulfate	+	Freon-134a (R-134a)	+	Potassium cyanide
Amines	+	Freon-22 (R-22)	+	Potassium dichromate
Ammonia (gas)	+	Fruit juices	+	Potassium hydroxide
Ammonium bicarbonate	+	Fuel oil	+	Potassium iodide
Ammonium chloride	+	Gasoline	+	Potassium nitrate
Ammonium hydroxide	1	Gelatin	÷	Potassium permanganate
	-	Glycerine (Glycerol)	÷	Propage (gas)
Anhydaidaa		Cheele	÷.	Desculance (gas)
Annydrides	*	Glycols	•	Propylene (gas)
Aniline	+	Helium (gas)	+	Pyridine
Anisole	+	Heptane	+	Salicylic acid
Argon (gas)	+	Hydraulic oil (Glycol based)	+	Seawater/brine
Asphalt	+	Hydraulic oil (Mineral type)	+	Silicones (oil/grease)
Barium chloride	+	Hydraulic oil (Phosphate ester based)	+	Soaps
Benzaldehyde	+	Hydrazine	+	Sodium aluminate
Benzene	+	Hydrocarbons	+	Sodium bicarbonate
Benzoic acid	+	Hydrochloric acid, 10%	+	Sodium bisulfite
Bio-diesel	+	Hydrochloric acid, 37%	+	Sodium carbonate
Bio-ethanol	+	Hydrofluoric acid, 10%	+	Sodium chloride
Black liquor	+	Hydrofluoric acid, 48%	+	Sodium cyanide
Borax	+	Hydrogen (gas)	+	Sodium hydroxide
Boric acid	-	Iron sulfate	÷.	Sodium hypochlorite (Bleach)
Butadiene (das)	1	Isobutane (gas)	÷	Sodium silicate (Water glass)
Butane (gas)	-	leooctane	÷	Sodium sulfate
Rutul alcohol (Rutanol)	Ŧ	Isopropo	÷	Sodium sulfido
Putyria colid		Isoprend cleanel (Isoprenonal)	-	Stareh
Butyric acid	*	Isopropyl alconol (Isopropanol)	•	Starch
	*	Kerosene	•	Steam
Calcium hydroxide	+	Ketones	+	Stearic acid
Carbon dioxide (gas)	+	Lactic acid	+	Styrene
Carbon monoxide (gas)	+	Lead acetate	+	Sugars
Cellosolve	+	Lead arsenate	+	Sulfur
Chlorine (gas)	+	Magnesium sulfate	+	Sulfur dioxide (gas)
Chlorine (in water)	+	Maleic acid	+	Sulfuric acid, 20%
Chlorobenzene	+	Malic acid	+	Sulfuric acid, 98%
Chloroform	+	Methane (gas)	+	Sulfuryl chloride
Chloroprene	+	Methyl alcohol (Methanol)	+	Tar
Chlorosilanes	+	Methyl chloride (gas)	+	Tartaric acid
Chromic acid	+	Methylene dichloride	+	Tetrahydrofuran (THF)
Citric acid	+	Methyl ethyl ketone (MEK)	+	Thionyl chloride
Copper acetate	+	N-Methyl-pyrrolidone (NMP)	+	Titanium tetrachloride
Copper sulfate		Milk	÷.	Toluene
Creosote	1	Mineral oil (ASTM no 1)	÷	2.4-Toluenediisocvanate
Cresols (Cresvlic acid)		Motor oil	÷	Transformer oil (Mineral tuno
Cyclobovana		Nanhtha	-	Trichlorocthylone
Cyclonexane	+	Naprina	-	Viscos
Uyclohexanol	+	Nitric acid, 10%	+	vinegar
Uyclohexanone	+	Nitric acid, 65%	+	vinyl chloride [gas]
Decalin	+	Nitrobenzene	+	Vinylidene chloride
Dextrin	+	Nitrogen (gas)	+	Water
Dibenzyl ether	+	Nitrous gases (NOx)	+	White spirits
Dibutyl phthalate	+	Octane	+	Xylenes
Dimethylacetamide (DMA)	+	Oils (Essential)	+	Xylenol
Dimethylformamide (DMF)	+	Oils (Vegetable)	+	Zinc sulfate

All information and data quoted are based upon decades of experience in the production and use of sealing elements. This data may not be used to support any warranty claims. With its publication this latest edition supersedes all previous issues and is subject to change without further notice.

#### **CHEMICAL RESISTANCE CHART**

The recommendations made here are intended as a guideline for the selection of a suitable gasket type. As the function and durability of products depend upon a number of factors, the data may not be used to support any warranty claims.

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- Recommendation depends on operating conditions
   Not recommended
- INUL recommended



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Date of issue: 09.2019 / TDS-D900E-09-2019



DONIFLON<sup>®</sup> 2010

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DONIFLON® 2010 is structurally enhanced PTFE gasket sheet filled with hollow glass microbeads. It has outstanding chemical resistance to various media, same as DONIFLON® 900E, except hydrofluoric acid. This material has enhanced creep performance compared to plain PTFE material. Its high compressibility enables very good adaptability to pressure sensitive connections of ceramic, glass, plastic-lined pipes or uneven flanges. It is recommended for pharmaceutical and food industries.

Please inquire



#### **TECHNICAL DATA** Typical values for 2 mm thickness

Density	DIN 28090-2	g/cm³	1.5
Compressibility	ASTM F36J	%	35
Recovery	ASTM F36J	%	40
Tensile strength	ASTM F152	MPa	14
Stress resistance	DIN 52913		
30 MPa, 16 h, 150 °C		MPa	14
Specific leak rate	DIN 3535-6	mg/(s·m)	0.002
pH range			0-14
Operating conditions			
Minimum temperature		°C/°F	-200/-328
Maximum temperature		°C/°F	260/500
Pressure		bar/psi	60/870

#### **P-T DIAGRAM**

Approvals

EN 1514-1, Type IBC, PN 40, DIN 28091-2 / 3.8, 2.0 mm



- General suitability Under common installation practices and chemical compatibility.
- Conditional suitability Appropriate measures ensure maximum performance for joint design and gasket installation. Technical consultation is recommended.
   Limited suitability - Technical consultation is mandatory.

Limited suitability - Technical consultation is mandatory.

**P-T diagram** indicates the maximum permissible combination of internal pressure and service temperature which can be simultaneously applied for a given gasket's thickness, size and tightness class. Given the wide variety of gasket applications and service conditions, these values should only be regarded as a guidance for the proper gasket assembly. In general, thinner gaskets exhibit better P-T properties.

Size (mm): 1500 x 1500 Thickness (mm): 1.5 | 2.0 | 3.0 Other sizes and thicknesses available on request.

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Acetamide	+	Dioxane	+	Oleic acid
Acetic acid, 10%	+	Diphyl (Dowtherm A)	+	Oleum (Sulfuric acid, fuming
Acetic acid, 100% (Glacial)	+	Esters	+	Oxalic acid
Acetone	+	Ethane (gas)	+	Oxygen (gas)
Acetonitrile	+	Ethers	+	Palmitic acid
Acetylene (gas)	1	Ethyl acetate	-	Paraffin oil
Acid chlorides		Ethyl alcohol (Ethanol)	-	Pentane
Acrylic acid		Ethyl cellulose	÷	Perchloroethylene
Acrylopitrile		Ethyl chloride (gas)	-	Petroleum (Crude oil)
Adiate and		Ethyless (ass)	-	Dharad (Cashalia aaid)
Adipic acid		Ethylene (gas)	-	Phenot (Carbotic aciu)
Air (gas)		Ethytene glycot	-	Phosphoric acid, 40%
Alconois	•	Formatdenyde (Formatin)	+	Phosphoric acid, 85%
Aldenydes	+	Formamide	+	Phthalic acid
Alum	+	Formic acid, 10%	+	Potassium acetate
Aluminium acetate	+	Formic acid, 85%	+	Potassium bicarbonate
Aluminium chlorate	+	Formic acid, 100%	+	Potassium carbonate
Aluminium chloride	+	Freon-12 (R-12)	+	Potassium chloride
Aluminium sulfate	+	Freon-134a (R-134a)	+	Potassium cyanide
Amines	+	Freon-22 (R-22)	+	Potassium dichromate
Ammonia (gas)	+	Fruit juices	+	Potassium hydroxide
Ammonium bicarbonate	+	Fuel oil	+	Potassium iodide
Ammonium chloride	+	Gasoline	+	Potassium nitrate
Ammonium hydroxide	+	Gelatin	+	Potassium permanganate
Amyl acetate	+	Glycerine (Glycerol)	+	Propane (gas)
Anhydrides	+	Glycols	+	Propylene (gas)
Aniline	+	Helium (gas)	+	Pyridine
Anisole	+	Heptane	+	Salicylic acid
Argon (gas)	÷.	Hydraulic oil (Glycol based)	+	Seawater/brine
Asphalt		Hydraulic oil (Mineral type)	÷	Silicones (oil/grease)
Parium chlorida	-	Hydraulic oil (Phocphata actor bacad)	-	Soluciones (on) grease)
Bandin chonde Rapzaldobyda		Hydrazino	-	Sodium aluminata
Benzatuenyde		Hydracarbanc	-	Sodium atominate
Benzene Benzeie eeid		Hydrocal bolis	-	Sodium biculfite
Benzoic acid	+	Hydrochloric acid, 10%	+	Sodium bisutiite
Bio-dieset	•	Hydrochtoric acid, 37%	•	Sodium carbonate
Bio-ethanol	+	Hydrofluoric acid, 10%	-	Sodium chloride
Black liquor	+	Hydrofluoric acid, 48%	-	Sodium cyanide
Borax	+	Hydrogen (gas)	+	Sodium hydroxide
Boric acid	+	Iron sulfate	+	Sodium hypochlorite (Bleach
Butadiene (gas)	+	Isobutane (gas)	+	Sodium silicate (Water glass
Butane (gas)	+	Isooctane	+	Sodium sulfate
Butyl alcohol (Butanol)	+	Isoprene	+	Sodium sulfide
Butyric acid	+	Isopropyl alcohol (Isopropanol)	+	Starch
Calcium chloride	+	Kerosene	+	Steam
Calcium hydroxide	+	Ketones	+	Stearic acid
Carbon dioxide [gas]	+	Lactic acid	+	Styrene
Carbon monoxide (gas)	+	Lead acetate	+	Sugars
Cellosolve	+	Lead arsenate	+	Sulfur
Chlorine (gas)	+	Magnesium sulfate	+	Sulfur dioxide (gas)
Chlorine (in water)	+	Maleic acid	+	Sulfuric acid, 20%
Chlorobenzene	+	Malic acid	+	Sulfuric acid, 98%
Chloroform	+	Methane (gas)	+	Sulfuryl chloride
Chloroprene	+	Methyl alcohol (Methanol)	+	Tar
Chlorosilanes	+	Methyl chloride (gas)	+	Tartaric acid
Chromic acid	•	Methylene dichloride	+	Tetrahydrofuran (THF)
Citric acid		Methyl ethyl ketone (MEK)	-	Thionyl chloride
Copper acetate	1	N-Methyl-nyrrolidone (NMP)	-	Titanium tetrachloride
Conner sulfate	÷	Milk	-	Toluene
Creasate	H	Mineral oil (ASTM no.1)	-	2.4-Toluenediisocvanate
Cresole (Cresulic acid)	H	Motor oil	*	Transformer oil (Minorel tur
Cyclohovono		Nanhtha	-	Trichloresthulas
Cyclonexane		Naphtha	•	irichtoroethylehe
Cyclohexanol	+	INITIC acid, 10%	+	vinegar
Uyclohexanone	+	Nitric acid, 65%	+	vinyl chloride [gas]
Decalin	+	Nitrobenzene	+	Vinylidene chloride
Dextrin	+	Nitrogen (gas)	+	Water
Dibenzyl ether	+	Nitrous gases (NOx)	+	White spirits
Dibutyl phthalate	+	Octane	+	Xylenes
Dimethylacetamide (DMA)	+	Oils (Essential)	+	Xylenol
Dimethylformamide (DMF)	+	Oils (Vegetable)	+	Zinc sulfate
All information and data guoted are base	d upon	decades of experience in the production and	l use o	f sealing elements. This data may

#### **CHEMICAL RESISTANCE CHART**

The recommendations made here are intended as a guideline for the selection of a suitable gasket type. As the function and durability of products depend upon a number of factors, the data may not be used to support any warranty claims.

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Web: www.donit.eu E-mail: info@donit.eu

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Date of issue: 09.2019 / TDS-D2010-09-2019

not be used to support any warranty claims. With its publication this latest edition supersedes all previous issues and is subject to change without further notice.



# DONIFLON<sup>®</sup> 2020

DONIFLON® 2020 is structurally enhanced PTFE gasket sheet filled with silica. It has outstanding chemical resistance to various media, same as DONIFLON® 900E; especially recommended for inorganic acids in all concentrations, except hydrofluoric acid. This material has enhanced creep performance compared to plain PTFE material. It is recommended for pharmaceutical and food industries as well as LNG & cryogenic applications.





Composition	PTFE, silica
Color	Pink
Approvals	BAM (Oxygen), EN 12308, LNG & Cryogenic applications

#### **TECHNICAL DATA** Typical values for 2 mm thickness

Density	DIN 28090-2	g/cm³	2.1
Compressibility	ASTM F36J	%	7
Recovery	ASTM F36J	%	45
Tensile strength	ASTM F152	MPa	14
Stress resistance	DIN 52913		
30 MPa, 16 h, 150 °C		MPa	13
Specific leak rate	DIN 3535-6	mg/(s⋅m)	0.002
pH range			0-14
Operating conditions			
Minimum temperature		°C/°F	-200/-328
Maximum temperature		°C/°F	260/500
Pressure		bar/psi	80/1160

#### **P-T DIAGRAM**

EN 1514-1, Type IBC, PN 40, DIN 28091-2 / 3.8, 2.0 mm



- General suitability Under common installation practices and chemical compatibility.
- Conditional suitability Appropriate measures ensure maximum performance for joint design and gasket installation. Technical consultation is recommended.
   Limited suitability - Technical consultation is mandatory.

**P-T diagram** indicates the maximum permissible combination of internal pressure and service temperature which can be simultaneously applied for a given gasket's thickness, size and tightness class. Given the wide variety of gasket applications and service conditions, these values should only be regarded as a guidance for the proper gasket assembly. In general, thinner gaskets exhibit better P-T properties.

Size (mm): 1500 x 1500 Thickness (mm): 1.5 | 2.0 | 3.0 Other sizes and thicknesses available on request.

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Acetamide	•	Dioxane	-	Oleic acid
Acetic acid 10%	-	Dishul (Dowthorm A)	-	Oleum (Sulfuric acid, fuming)
Acetic acid, 100% (Olasial)		Estern	-	Quality a sid
Acetic acid, 100% (Blacial)	-	Esters	•	
Acetone	+	Ethane (gas)	+	Uxygen (gas)
Acetonitrile	+	Ethers	+	Palmitic acid
Acetylene (gas)	+	Ethyl acetate	+	Paraffin oil
Acid chlorides	+	Ethyl alcohol (Ethanol)	+	Pentane
Acrylic acid	+	Ethyl cellulose	+	Perchloroethylene
Acrylonitrile	+	Ethyl chloride (gas)	+	Petroleum (Crude oil)
Adipic acid	+	Ethylene (gas)	+	Phenol (Carbolic acid)
Air (gas)	+	Ethylene glycol	+	Phosphoric acid, 40%
Alcohols	+	Formaldehyde (Formalin)	+	Phosphoric acid, 85%
Aldehydes	+	Formamide	+	Phthalic acid
Alum	+	Formic acid, 10%	+	Potassium acetate
Aluminium acetate	+	Formic acid, 85%	+	Potassium bicarbonate
Aluminium chlorate	+	Formic acid, 100%	+	Potassium carbonate
Aluminium chloride	+	Freon-12 (R-12)	+	Potassium chloride
Aluminium sulfate	+	Freon-134a (R-134a)	+	Potassium cyanide
Amines	+	Freon-22 (R-22)	+	Potassium dichromate
Ammonia (gas)	-	Fruitiuices	-	Potassium hydroxide
Ammonium bicarbonate		Fuel oil	-	Potassium iodide
	<b>.</b>	Gasoline	-	Potassium nitrate
Ammonium bydrovido	T.	Golatin	T.	Potaccium normangapato
Amul exetate	<b>.</b>	Chapting (Chaptel)		Despana (app)
Arrivitacetate	-		•	
Annydrides	+	Glycols	+	Propylene (gas)
Aniline	+	Helium (gas)	+	Pyridine
Anisole	+	Heptane	+	Salicylic acid
Argon (gas)	+	Hydraulic oil (Glycol based)	+	Seawater/brine
Asphalt	+	Hydraulic oil (Mineral type)	+	Silicones (oil/grease)
Barium chloride	+	Hydraulic oil (Phosphate ester based)	+	Soaps
Benzaldehyde	+	Hydrazine	+	Sodium aluminate
Benzene	+	Hydrocarbons	+	Sodium bicarbonate
Benzoic acid	+	Hydrochloric acid, 10%	+	Sodium bisulfite
Bio-diesel	+	Hydrochloric acid, 37%	+	Sodium carbonate
Bio-ethanol	+	Hydrofluoric acid, 10%	-	Sodium chloride
Black liquor	+	Hydrofluoric acid, 48%	-	Sodium cyanide
Borax	+	Hydrogen (gas)	+	Sodium hydroxide
Boric acid	+	Iron sulfate	+	Sodium hypochlorite (Bleach)
Butadiene (gas)	+	Isobutane (gas)	+	Sodium silicate (Water glass)
Butane (gas)	+	Isooctane	+	Sodium sulfate
Butyl alcohol (Butanol)	+	Isoprene	+	Sodium sulfide
Butyric acid	+	Isopropyl alcohol (Isopropanol)	+	Starch
Calcium chloride	+	Kerosene	+	Steam
Calcium hydroxide	•	Ketones	+	Stearic acid
Carbon dioxide (gas)		Lactic acid	1	Styrene
Carbon monovide (gas)	H.	Lead acetate	1	Sugars
Collocolvo	T.	Lead accente	T.	Sulfur
Chlorine (gas)	H.	Magnesium sulfate		Sulfur diovide [gac]
Chlorine (in water)	H.	Malaic acid	H	Sulfuric acid 20%
Chlorobenzene	H.	Malie apid	1	Culturic acid, 20%
Chloroform	H.	Mathene (gee)	+	Suturic dCl0, 78%
Chlorotorm	+	Methane (gas)	+	Sulfuryl chloride
Chloroprene	+	Methyl alconol (Methanol)	+	Tartaria asid
Chlorosilanes	+	Methyl chloride (gas)	+	lartaric acid
Chromic acid	+	Methylene dichloride	+	Tetrahydrofuran (THF)
Citric acid	+	Methyl ethyl ketone (MEK)	+	Thionyl chloride
Copper acetate	+	N-Methyl-pyrrolidone (NMP)	+	Titanium tetrachloride
Copper sulfate	+	Milk	+	Toluene
Creosote	+	Mineral oil (ASTM no.1)	+	2,4-Toluenediisocyanate
Cresols (Cresylic acid)	+	Motor oil	+	Transformer oil (Mineral type)
Cyclohexane	+	Naphtha	+	Trichloroethylene
Cyclohexanol	+	Nitric acid, 10%	+	Vinegar
Cyclohexanone	+	Nitric acid, 65%	+	Vinyl chloride (gas)
Decalin	+	Nitrobenzene	+	Vinylidene chloride
Dextrin	+	Nitrogen (gas)	+	Water
Dibenzyl ether	+	Nitrous gases (NOx)	+	White spirits
Dibutyl phthalate	+	Octane	+	Xylenes
Dimethylacetamide (DMA)	+	Oils (Essential)	+	Xylenol
Dimethylformamide (DMF)	+	Oils (Vegetable)	+	Zinc sulfate
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#### **CHEMICAL RESISTANCE CHART**

The recommendations made here are intended as a guideline for the selection of a suitable gasket type. As the function and durability of products depend upon a number of factors, the data may not be used to support any warranty claims.

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- Recommendation depends on operating conditionsNot recommended
- Not recommended



E-mail: info@donit.eu

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Date of issue: 09.2019 / TDS-D2020-09-2019



# DONIFLON® 2030

DONIFLON® 2030 is structurally enhanced PTFE gasket sheet filled with barium sulfate. It has outstanding chemical resistance to various media, same as DONIFLON® 900E; especially recommended for strong alkaline solutions under moderate temperatures and hydrofluoric acid (up to 48%). This material has enhanced creep performance compared to plain PTFE material. It is the ideal gasket material for equipment where higher bolt loads are required.





Composition	PTFE, barium sulfate
Color	Off-white
Approvals	Please inquire

#### **TECHNICAL DATA** Typical values for 2 mm thickness

Density	DIN 28090-2	g/cm³	3.0
Compressibility	ASTM F36J	%	6
Recovery	ASTM F36J	%	40
Tensile strength	ASTM F152	MPa	10
Stress resistance	DIN 52913		
30 MPa, 16 h, 150 °C		MPa	13
Specific leak rate	DIN 3535-6	mg/(s⋅m)	0.002
pH range			0-14
Operating conditions			
Minimum temperature		°C/°F	-200/-328
Maximum temperature		°C/°F	260/500
Pressure		bar/psi	80/1160

#### **P-T DIAGRAM**

EN 1514-1, Type IBC, PN 40, DIN 28091-2 / 3.8, 2.0 mm



- General suitability Under common installation practices and chemical compatibility.
- Conditional suitability Appropriate measures ensure maximum performance for joint design and gasket installation. Technical consultation is recommended.
   Limited suitability - Technical consultation is mandatory.

**P-T diagram** indicates the maximum permissible combination of internal pressure and service temperature which can be simultaneously applied for a given gasket's thickness, size and tightness class. Given the wide variety of gasket applications and service conditions, these values should only be regarded as a guidance for the proper gasket assembly. In general, thinner gaskets exhibit better P-T properties.

Size (mm): 1500 x 1500 Thickness (mm): 1.5 | 2.0 | 3.0 Other sizes and thicknesses available on request.

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Acetamide	+	Dioxane	+	Oleic acid
Acetic acid, 10%	+	Diphyl (Dowtherm A)	+	Oleum (Sulfuric acid, fuming)
Acetic acid, 100% (Glacial)	+	Esters	+	Oxalic acid
Acetope	1	Ethane (gas)	-	Oxygen (gas)
Aestenitrile	H:	Ethero		Delmitic acid
Acetonitrite	-	Eulers	-	
Acetylene (gas)	•	Ethylacelale	•	
Acid chlorides	+	Ethyl alcohol (Ethanol)	+	Pentane
Acrylic acid	+	Ethyl cellulose	+	Perchloroethylene
Acrylonitrile	+	Ethyl chloride (gas)	+	Petroleum (Crude oil)
Adipic acid	+	Ethylene (gas)	+	Phenol (Carbolic acid)
Air (gas)	+	Ethylene glycol	+	Phosphoric acid, 40%
Alcohols	+	Formaldehvde (Formalin)	+	Phosphoric acid, 85%
Aldebydes	1	Formamide	-	Phthalic acid
Alum	-	Formia acid 10%	-	Peteosium esetete
Atum	-		•	
Aluminium acetate	+	Formic acid, 85%	+	Potassium bicarbonate
Aluminium chlorate	+	Formic acid, 100%	+	Potassium carbonate
Aluminium chloride	+	Freon-12 (R-12)	+	Potassium chloride
Aluminium sulfate	+	Freon-134a (R-134a)	+	Potassium cyanide
Amines	+	Freon-22 (R-22)	+	Potassium dichromate
Ammonia (gas)	+	Fruit juices	+	Potassium hydroxide
Ammonium bicarbonate	+	Fuel oil	+	Potassium iodide
Ammonium chloride	i.	Gasoline	÷.	Potassium nitrate
Ammonium hydroxido	-	Gelatin	1	Potassium permanaanata
	1	Cheering (Cheer-1)		
Amyt acetate	+	Giycerine (Giyceröl)	+	Fropane (gas)
Anhydrides	+	Glycols	+	Propylene (gas)
Aniline	+	Helium (gas)	+	Pyridine
Anisole	+	Heptane	+	Salicylic acid
Argon (gas)	+	Hydraulic oil (Glycol based)	+	Seawater/brine
Asphalt	+	Hydraulic oil (Mineral type)	+	Silicones (oil/grease)
Barium chloride	+	Hydraulic oil (Phosphate ester based)	+	Soaps
Benzaldebyde	1	Hydrazine	1	Sodium aluminate
Repage	-	Hydrocarbons	-	Sodium bicarbanata
Benzene	-		•	
Benzoic acid	+	Hydrochloric acid, 10%	+	Sodium bisulfite
Bio-diesel	+	Hydrochloric acid, 37%	+	Sodium carbonate
Bio-ethanol	+	Hydrofluoric acid, 10%	+	Sodium chloride
Black liquor	+	Hydrofluoric acid, 48%	+	Sodium cyanide
Borax	+	Hydrogen (gas)	+	Sodium hydroxide
Boric acid	+	Iron sulfate	+	Sodium hypochlorite (Bleach)
Butadiene (gas)	+	Isobutane (gas)	+	Sodium silicate (Water glass)
Butane (das)	1	Isooctane	-	Sodium sulfate
Butul elected (Butenel)		leeprese	-	Codium sulfide
	-		•	Soulum Sutide
Butyric acid	+	Isopropyl alconol (Isopropanol)	+	Starch
Calcium chloride	+	Kerosene	+	Steam
Calcium hydroxide	+	Ketones	+	Stearic acid
Carbon dioxide (gas)	+	Lactic acid	+	Styrene
Carbon monoxide (gas)	+	Lead acetate	+	Sugars
Cellosolve	+	Lead arsenate	+	Sulfur
Chlorine (gas)	+	Magnesium sulfate	+	Sulfur dioxide (gas)
Chlorine (in water)	+	Maleic acid	+	Sulfuric acid, 20%
Chlorobenzene	1	Malic acid	1	Sulfuric acid 98%
Chloroferre		Matic acid	-	Culturic acid, 70%
	*	Mathematical (Mathematical Strength		
Chloroprene	+	Methyl alcohol (Methanol)	+	lar
Chlorosilanes	+	Methyl chloride (gas)	+	Tartaric acid
Chromic acid	+	Methylene dichloride	+	Tetrahydrofuran (THF)
Citric acid	+	Methyl ethyl ketone (MEK)	+	Thionyl chloride
Copper acetate	+	N-Methyl-pyrrolidone (NMP)	+	Titanium tetrachloride
Copper sulfate	+	Milk	+	Toluene
Creosote	+	Mineral oil (ASTM no.1)	+	2,4-Toluenediisocyanate
Cresols (Cresylic acid)	-	Motor oil	÷.	Transformer oil (Mineral type)
Cyclobevane	-	Naphtha	H-	Trichloroethylopo
Cuelebevenel	1	Nitrie cold 100/		Vincen
Cyclonexanol	+	Nitric acid, 10%	+	vinegar
Cyclohexanone	+	Nitric acid, 65%	+	Vinyl chloride (gas)
Decalin	+	Nitrobenzene	+	Vinylidene chloride
Dextrin	+	Nitrogen (gas)	+	Water
Dibenzyl ether	+	Nitrous gases (NOx)	+	White spirits
Dibutyl phthalate	+	Octane	+	Xylenes
Dimethylacetamide (DMA)	+	Oils (Essential)	+	Xylenol
Dimethylformamide (DMF)	+	Oils (Vegetable)	+	Zinc sulfate
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# A perfect fit of **TRUST POSSIBILIES** Customer and challenge driven innovation High level of flexibility Adapt to new changes Broad portfolio of gasket materials and products BEST PRACTICE SOLUTIONS

### Slovenia DONIT TESNIT, d.o.o.

Cesta komandanta Staneta 38 1215 Medvode Slovenia, EU Phone: +386 (0)1 582 33 00 E-mail: info@donit.eu

#### China SUZHOU DONIT SEALING MATERIALS IMPORT AND EXPORT CO., LTD.

No. 8 Suzhou Avenue West Bank of China Building, Room 1207, SIP, 215021, P.R. China Phone: +86 (0)512 659 535 29 E-mail: sales.suzhou@donit.eu

## India DONIT TESNIT INDIA Rep. by Vindonnus Technologies PVT Ltd.

C-406 Mantri Lavendula Mulshi Road Bavdan Khurd Pune - 411 021 India Phone: +91 95 5254 9558 E-mail: sales.india@donit.eu

# Middle East DONIT TESNIT MIDDLE EAST

E-mail: sales.middleeast@donit.eu

#### North America DONIT TESNIT NORTH AMERICA LLC

5110 Fulton Industrial Blvd Suite E Atlanta Georgia 30336, USA E-mail: donit@donit.us

# Latin America DONIT TESNIT LATIN AMERICA

E-mail: sales.latinamerica@donit.eu

## Slovenia DONIT TESNIT, d.o.o.

Donit Industrial Sealing Solutions Paradiž 4 8210 Trebnje Slovenia, EU Phone: +386 (0)8 205 50 44 E-mail: salesgaskets@donit.eu

#### Belgium DISS-EUROPE BVBA

Donit Industrial Sealing Solutions Bannerlaan 50 2280 Grobbendonk Belgium, EU Phone: +32 (0)14 302 100 E-mail: sales@disseurope.be

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